



		CERT	IFICATE		LRQ/	
		VENI				
We	elding	g of railway vehicles EN 1	and components a 15085-2	ccording to:	LRQ/	
This Certificate is issued to:		ed to: Manuf	Manufacturas Vental, S.A.		LRQ/	
		Poligono	Poligono Las Cañas - c/ Tras Cantabria 8 26009 Logroño - La Rioja Spain			
Is qualified to p	erform	welding work within the	range of certification of		LRQ/	
	Ce	rtification Level CL2 a Type of activity: D (D	ccording to EN 15085 Design) & P (Productio		LRQ/	
Type of compor	nents:		New build of components for railway vehicles (Window frames and gangways).		LRQ/	
Welding proces	ses and	d base material groups:			LRQ/	
Welding proce according to E 4063		Base material group to CEN ISO/TR 15608	D Dimensions	Comments	LRQ/	
131		23.1	t = 1.5 - 10 mm	BW, partly mechanized		
191		23.1	t = 3 - 10 mm	FW, robotic	LRQA	
1.1.1		23.1	t = 1.5 - 10 mm	BW, manually		
141		23.1	t = 3 - 10 mm	FW, manually, sl	LRQ/	
Deputy weldin	g coor	dinator (DWC1):	Daniel González, Level A Oscar Santamaria, Level Sergio Mondragón, Level	A (IWE-ES-856) born: 1985	LRQ/	
Comments: see	e revers	ie.	-		LRQ/	
Certificate No: LRQA/15085/CL2/303/23/0A1 /alid: from 28 March 2024 to 20 June 2026					LRQ/	
Valid: Issued on:	-	28 March 2024 to 20 June 2026				
Auditor:		ermín Espallargas				
Juan Antonio Pozo – Head of MCB General regulations (see annex)					LRQ/	
	LRQA Group Lim and shall not b	C.I.F A28591287 - Registered nited, its affiliates and subsidiaries and their respective e liable to any person for any loss, damage or expense c	l office C/Princesa 29, 1°. 28008 Madrid. A subsidiary o officers, employees or agents are, individually and co caused by reliance on the information or advice in this	of the Companies Book, folio 133 sheet n° 41397, inscription. f LRQA Group Limited. Illectively, referred to in this clause as 'LRQA', LRQA assumes is a document or howsoever provided, unless that person has sij illy is exclusively on the terms and conditions set out in that	no responsibility igned a contract	
ISO 17065 P183 / C-PR395		• • • • • • • • • • • • • • • • • • • •		-		



Annex certificate No: LRQA/15085/CL2/303/23/0A1

Manufacturas Vental, S.A. Poligono Las Cañas - c/ Tras Cantabria 8 26009 Logroño - La Rioja Spain

Comments:

The welding coordinators Daniel González and Oscar Santamaria are authorised, to test welders/operators in accordance with the relevant standards.

This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the standard EN15085-2: 2020

General regulations

according to EN 15085-2: 2020

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated Standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate,

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

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Distribution list:

- 1. Applicant (original- Email)
- 2. LRQA Inspection Iberia Madrid



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