

CERTIFICATE

Welding of railway vehicles and components according to:
EN 15085-2

This Certificate is issued to: **Manufacturas Vental, S.A.**
Poligono Las Cañas - c/ Tras Cantabria 8
26009 Logroño - La Rioja
Spain

Is qualified to perform welding work within the range of certification of

Certification Level CL2 according to EN 15085-2:2020; Type of activity: D (Design) & P (Production) & S (Purchase and supply of welded components for new fabrication)

Type of components: New build of components for railway vehicles (Window frames and gangways).

Welding processes and base material groups:

Welding processes according to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
131	23.1	t = 1.5 - 10 mm	BW, automatic
	23.1	t = 3 - 10 mm	FW, automatic
141	23.1	t = 1.5 - 10 mm	BW, manually
	23.1	t = 3 - 10 mm	FW, manually

Responsible welding coordinator (RWC): Patxi Pineda, Level A born: 1970

Deputy welding coordinator (DWC1): Sergio Mondragón, Level C. born: 1974

Comments: see reverse.

Certificate No: LRQA/15085/CL2/303/24/OA3 (Amended 27 December 2024)

Valid: from 17 December 2024 to 20 June 2026

Issued on: 17 December 2024

Auditor: Fernando Álvarez

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Juan Antonio Pozo – Head of MCB

General regulations (see annex)



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Annex certificate No: LRQA/15085/CL2/303/24/0A3

Manufacturas Vental, S.A.

Polígono Las Cañas - c/ Tras Cantabria 8
26009 Logroño - La Rioja
Spain

Comments:

The welding coordinators Patxi Pineda are authorised, to test welders/operators in accordance with the relevant standards.

This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the standard EN15085-2: 2020

General regulations

according to EN 15085-2: 2020

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated Standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate,

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid